



Safety Data Sheet according to (EC) No 1907/2006 as amended

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LOCTITE ECCOBOND FP4451TD known as HYSOL 10cc DAM
FP4451TD -40CD

SDS No. : 176915
V005.0

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE ECCOBOND FP4451TD known as HYSOL 10cc DAM FP4451TD -40CD
UFI: VXQY-MW6J-K201-TTWW

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:
Encapsulant

1.3. Details of the supplier of the safety data sheet

Henkel Ireland
Operations and Research Limited
Tallaght Business Park, Whitestown
24 Dublin

Ireland

Phone: +353 (0353) 1 404 6444

SDSinfo.Adhesive@henkel.com

For Safety Data Sheet updates please visit our website www.mysds.henkel.com or www.henkel-adhesives.com.

1.4. Emergency telephone number

00353 14046280

National Poisons Information Centre: Members of Public: +353 (1) 809 2166. (8.00 a.m. to 10.00 p.m. 7 days a week)
Healthcare Professionals: +353 (1) 809 2566 (24-hour service)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Skin irritation	Category 2
H315 Causes skin irritation.	
Serious eye damage	Category 1
H318 Causes serious eye damage.	
Respiratory sensitizer	Category 1
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Germ cell mutagenicity	Category 2
H341 Suspected of causing genetic defects.	
Carcinogenicity	Category 2
H351 Suspected of causing cancer.	
Chronic hazards to the aquatic environment	Category 3
H412 Harmful to aquatic life with long lasting effects.	

2.2. Label elements

Label elements (CLP):

Hazard pictogram:



Contains

hexahydromethylphthalic anhydride

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane
2,2'-((3,5',5,5'-tetramethyl-(1,1'-biphenyl)-4,4'-diyl)-bis(oxymethylene))-bis-oxirane
Bisphenol-F epichlorhydrin resin; MW<700
3,4-Epoxy cyclohexyl methyl-3,4-epoxy cyclohexyl carboxylate
Methyltetrahydrophthalic anhydride

Signal word:

Danger

Hazard statement:

H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H341 Suspected of causing genetic defects.
H351 Suspected of causing cancer.
H412 Harmful to aquatic life with long lasting effects.

Precautionary statement: Prevention

P261 Avoid breathing vapors.
P273 Avoid release to the environment.
P280 Wear protective gloves/protective clothing/eye protection/face protection.

Precautionary statement: Response

P302+P352 IF ON SKIN: Wash with plenty of soap and water.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P342+P311 If experiencing respiratory symptoms: Call a POISON CENTER or doctor.

2.3. Other hazards

None if used properly.

Following substances are present in a concentration $\geq$ the concentration limit for depiction in Section 3 and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

This mixture does not contain any substances in a concentration $\geq$ the concentration limit for depiction in Section 3 that are assessed to be a PBT, vPvB or ED.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No. EC Number REACH-Reg No.	Concentration	Classification	Specific Conc. Limits, M-factors and ATEs	Add. Information
hexahydromethylphthalic anhydride 25550-51-0 247-094-1 01-2119845474-33	10- < 20 %	Eye Dam. 1, H318 Skin Sens. 1, H317 Resp. Sens. 1, H334		SVHC
Quartz (SiO ₂) "respirable particulates (reaches the alveoli)" (RCS) >=1% - <10% 14808-60-7 238-878-4	1- < 5 %	STOT RE 2, H373	dermal:ATE = > 2.000 mg/kg oral:ATE = > 2.000 mg/kg	
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3 01-2119456619-26	1- < 5 %	Eye Irrit. 2, H319 Aquatic Chronic 2, H411 Skin Sens. 1, H317 Skin Irrit. 2, H315	Eye Irrit. 2; H319; C >= 5 % Skin Irrit. 2; H315; C >= 5 %	
2,2'-((3,5',5,5'-tetramethyl-(1,1'-biphenyl)-4,4'-diyl)-bis(oxyethylene))-bis-oxirane 85954-11-6 413-900-7	1- < 5 %	Skin Sens. 1, H317 Carc. 2, H351		
Bisphenol-F epichlorhydrin resin; MW<700 ----- 500-006-8 01-2119454392-40	1- < 5 %	Skin Irrit. 2, H315 Skin Sens. 1A, H317 Aquatic Chronic 2, H411		
3,4-Epoxy cyclohexyl methyl-3,4-epoxy cyclohexyl carboxylate 2386-87-0 219-207-4 01-2119846133-44	1- < 5 %	Aquatic Chronic 3, H412 Skin Sens. 1, H317 STOT RE 2, H373 Muta. 2, H341		
Methyltetrahydrophthalic anhydride 34090-76-1 251-823-9 01-2119513209-45	1- < 3 %	Resp. Sens. 1, H334 Skin Sens. 1, H317 Eye Dam. 1, H318		

If no ATE values are displayed, please refer to LD/LC50 values in Section 11.
For full text of the H - statements and other abbreviations see section 16 "Other information".

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation:**

Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:

Rinse with running water and soap.

Obtain medical attention if irritation persists.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:
Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

SKIN: Rash, Urticaria.

RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

SKIN: Redness, inflammation.

After eye contact: Corrosive, may cause permanent damage to eyes (impairment of vision).

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

water, carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:

High pressure waterjet

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO₂) and nitrogen oxides (NO_x) can be released.

Silicon dioxide

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid contact with skin and eyes.

Wear protective equipment.

Ensure adequate ventilation.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

Dispose of contaminated material as waste according to Section 13.

For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid skin and eye contact.

See advice in section 8

Hygiene measures:

- Wash hands before work breaks and after finishing work.
- Do not eat, drink or smoke while working.
- Good industrial hygiene practices should be observed.

7.2. Conditions for safe storage, including any incompatibilities

- Store in sealed original container.
- Protect against contamination.
- Ensure good ventilation/extraction.
- Store in a cool, dry place.
- Ensure that storage and workrooms are adequately ventilated.
- Must be stored in a room with spill collection facilities.
- Keep away from heat and direct sunlight.
- Refer to Technical Data Sheet.

7.3. Specific end use(s)

Encapsulant

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational Exposure Limits**Valid for
Ireland

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Silica, vitreous 60676-86-0 [SILICA, FUSED]		0,08	Time Weighted Average (TWA):		IR_OEL
Silica, vitreous 60676-86-0 [SILICA, FUSED]		0,08	Time Weighted Average (TWA):		IR_OEL
Quartz (SiO ₂) 14808-60-7 [RESPIRABLE CRYSTALLINE SILICA DUST]		0,1	Time Weighted Average (TWA):		EU OELIII
Quartz (SiO ₂) 14808-60-7 [Silica, crystalline, respirable dust (Cristobalite, Quartz, Tridymite, Tripoli)]		0,1	Time Weighted Average (TWA):	Binding OELV	IR_OEL

Occupational Exposure LimitsValid for
Great Britain

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Silica, amorphous, naturally 60676-86-0 [SILICA, FUSED, RESPIRABLE DUST]		0,08	Time Weighted Average (TWA):		EH40 WEL
Silica, vitreous 60676-86-0 [SILICA, FUSED, RESPIRABLE DUST]		0,08	Time Weighted Average (TWA):		EH40 WEL
Quartz (SiO ₂) "respirable particulates (reaches the alveoli)" (RCS) >=1% - <10% 14808-60-7 [SILICA, RESPIRABLE CRYSTALLINE]		0,1	Time Weighted Average (TWA):		EH40 WEL

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Hexahydromethylphthalic anhydride 25550-51-0	aqua (freshwater)		0,1 mg/l				
Hexahydromethylphthalic anhydride 25550-51-0	aqua (marine water)		0,01 mg/l				
Hexahydromethylphthalic anhydride 25550-51-0	sewage treatment plant (STP)		2,19 mg/l				
Hexahydromethylphthalic anhydride 25550-51-0	sediment (freshwater)				2,69 mg/kg		
Hexahydromethylphthalic anhydride 25550-51-0	sediment (marine water)				0,269 mg/kg		
Hexahydromethylphthalic anhydride 25550-51-0	Air						no hazard identified
Hexahydromethylphthalic anhydride 25550-51-0	Soil				0,603 mg/kg		
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane, number average molecular weight ≤ 700 1675-54-3	aqua (freshwater)		0,006 mg/l				
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane, number average molecular weight ≤ 700 1675-54-3	Freshwater - intermittent		0,018 mg/l				
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane, number average molecular weight ≤ 700 1675-54-3	aqua (marine water)		0,001 mg/l				
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane, number average molecular weight ≤ 700 1675-54-3	Marine water - intermittent		0,002 mg/l				
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane, number average molecular weight ≤ 700 1675-54-3	sewage treatment plant (STP)		10 mg/l				
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane, number average molecular weight ≤ 700 1675-54-3	sediment (freshwater)				0,341 mg/kg		
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane, number average molecular weight ≤ 700 1675-54-3	sediment (marine water)				0,034 mg/kg		
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane, number average molecular weight ≤ 700 1675-54-3	Soil				0,065 mg/kg		
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane, number average molecular weight ≤ 700 1675-54-3	oral				11 mg/kg		
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane, number average molecular weight ≤ 700 1675-54-3	Air						no hazard identified
Reaction mass bisphenol-F-(epichlorhydrin) -----	aqua (freshwater)		0,003 mg/l				

Reaction mass bisphenol-F-(epichlorhydrin) -----	aqua (marine water)		0,0003 mg/l				
Reaction mass bisphenol-F-(epichlorhydrin) -----	sewage treatment plant (STP)		10 mg/l				
Reaction mass bisphenol-F-(epichlorhydrin) -----	sediment (freshwater)				0,294 mg/kg		
Reaction mass bisphenol-F-(epichlorhydrin) -----	sediment (marine water)				0,0294 mg/kg		
Reaction mass bisphenol-F-(epichlorhydrin) -----	Soil				0,237 mg/kg		
Reaction mass bisphenol-F-(epichlorhydrin) -----	aqua (intermittent releases)		0,0254 mg/l				
Reaction mass bisphenol-F-(epichlorhydrin) -----	Air						no hazard identified
Reaction mass bisphenol-F-(epichlorhydrin) -----	Predator						no potential for bioaccumulation
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate 2386-87-0	aqua (freshwater)		0,024 mg/l				
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate 2386-87-0	aqua (marine water)		0,0024 mg/l				
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate 2386-87-0	aqua (intermittent releases)		0,24 mg/l				
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate 2386-87-0	sewage treatment plant (STP)		19,5 mg/l				
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate 2386-87-0	sediment (freshwater)				0,211 mg/kg		
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate 2386-87-0	sediment (marine water)				0,021 mg/kg		
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate 2386-87-0	Soil				0,028 mg/kg		
Tetrahydro-4-methylphthalic anhydride 34090-76-1	aqua (freshwater)		2 mg/l				
Tetrahydro-4-methylphthalic anhydride 34090-76-1	aqua (intermittent releases)		0,79 mg/l				
Tetrahydro-4-methylphthalic anhydride 34090-76-1	aqua (marine water)		0,2 mg/l				
Tetrahydro-4-methylphthalic anhydride 34090-76-1	sediment (freshwater)				27,1 mg/kg		
Tetrahydro-4-methylphthalic anhydride 34090-76-1	sediment (marine water)				2,71 mg/kg		
Tetrahydro-4-methylphthalic anhydride 34090-76-1	Soil				4,24 mg/kg		
Tetrahydro-4-methylphthalic anhydride 34090-76-1	sewage treatment plant (STP)		0,69 mg/l				

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	Workers	inhalation	Long term exposure - systemic effects		4,93 mg/m ³	no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	Workers	dermal	Long term exposure - systemic effects		0,75 mg/kg	no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	General population	inhalation	Long term exposure - systemic effects		0,87 mg/m ³	no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	General population	dermal	Long term exposure - systemic effects		0,0893 mg/kg	no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	General population	oral	Long term exposure - systemic effects		0,5 mg/kg	no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	Workers	inhalation	Long term exposure - local effects			no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	Workers	inhalation	Acute/short term exposure - local effects			no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	Workers	dermal	Long term exposure - local effects			no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	Workers	dermal	Acute/short term exposure - local effects			no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	General population	inhalation	Long term exposure - local effects			no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	General population	inhalation	Acute/short term exposure - local effects			no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	General population	dermal	Long term exposure - local effects			no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	General population	dermal	Acute/short term exposure - local effects			no hazard identified
Reaction mass bisphenol-F-(epichlorhydrin) -----	Workers	Inhalation	Long term exposure - systemic effects		29,39 mg/m ³	no hazard identified
Reaction mass bisphenol-F-(epichlorhydrin)	Workers	dermal	Long term		104,15 mg/kg	no hazard identified

-----			exposure - systemic effects			
Reaction mass bisphenol-F-(epichlorhydrin) -----	Workers	dermal	Acute/short term exposure - local effects		0,0083 mg/cm2	no hazard identified
Reaction mass bisphenol-F-(epichlorhydrin) -----	General population	Inhalation	Long term exposure - systemic effects		8,7 mg/m3	no hazard identified
Reaction mass bisphenol-F-(epichlorhydrin) -----	General population	dermal	Long term exposure - systemic effects		62,5 mg/kg	no hazard identified
Reaction mass bisphenol-F-(epichlorhydrin) -----	General population	oral	Long term exposure - systemic effects		6,25 mg/kg	no hazard identified
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7- oxabicyclo[4.1.0]heptane-3-carboxylate 2386-87-0	Workers	inhalation	Long term exposure - systemic effects		0,18 mg/m3	
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7- oxabicyclo[4.1.0]heptane-3-carboxylate 2386-87-0	Workers	inhalation	Long term exposure - local effects		0,18 mg/m3	
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7- oxabicyclo[4.1.0]heptane-3-carboxylate 2386-87-0	Workers	dermal	Long term exposure - systemic effects		0,05 mg/kg	
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7- oxabicyclo[4.1.0]heptane-3-carboxylate 2386-87-0	General population	inhalation	Long term exposure - systemic effects		0,043 mg/m3	
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7- oxabicyclo[4.1.0]heptane-3-carboxylate 2386-87-0	General population	inhalation	Long term exposure - local effects		0,043 mg/m3	
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7- oxabicyclo[4.1.0]heptane-3-carboxylate 2386-87-0	General population	dermal	Long term exposure - systemic effects		0,025 mg/kg	
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7- oxabicyclo[4.1.0]heptane-3-carboxylate 2386-87-0	General population	oral	Long term exposure - systemic effects		0,025 mg/kg	
Tetrahydro-4-methylphthalic anhydride 34090-76-1	General population	dermal	Long term exposure - systemic effects		10 mg/kg	
Tetrahydro-4-methylphthalic anhydride 34090-76-1	General population	oral	Long term exposure - systemic effects		10 mg/kg	
Tetrahydro-4-methylphthalic anhydride 34090-76-1	Workers	dermal	Long term exposure - systemic effects		10 mg/kg	

Biological Exposure Indices:
None**8.2. Exposure controls:**

Engineering controls:
Ensure good ventilation/extraction.

Respiratory protection:
Ensure adequate ventilation.
An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area
Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; ≥ 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; ≥ 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.

Protective eye equipment should conform to EN166.

Skin protection:

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Delivery form	paste
Colour	Black
Odor	aromatic
Physical state	liquid
Melting point	Not applicable, Product is a liquid
Solidification temperature	< -20 °C (< -4 °F)
Initial boiling point	Not applicable, Polymerizes before boiling point is reached.
Flammability	Not applicable Non flammable product (flash point is greater than 93°C)
Explosive limits	Not applicable, The product is not flammable.
Flash point	> 149 °C (> 300.2 °F); Open cup
Auto-ignition temperature	Not applicable, The product is not flammable.
Decomposition temperature	Not applicable, Substance/mixture is not self-reactive, no organic peroxide and does not decompose under foreseen conditions of use
pH	Product reacts with water., Not applicable
Viscosity (kinematic) (25 °C (77 °F);)	99.999 mm ² /s
Solubility (qualitative) (20 °C (68 °F); Solvent: Water)	Not miscible or difficult to mix
Solubility (qualitative) (20 °C (68 °F); Solvent: ketones)	Partially miscible
Partition coefficient: n-octanol/water	Not applicable
Vapour pressure (20 °C (68 °F))	Mixture < 1 mm hg
Density (25 °C (77 °F))	$1,76$ g/cm ³ no method / method unknown
Relative vapour density: (20 °C)	> 6
Particle characteristics	Not applicable Product is a liquid

9.2. Other information

Other information not applicable for this product

SECTION 10: Stability and reactivity

10.1. Reactivity

Reacts with oxidants, acids and lyes

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

Stable under normal conditions of storage and use.

Excessive heat.

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

None if used for intended purpose.

SECTION 11: Toxicological information**General toxicological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation (EC) No 1272/2008. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**Acute oral toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
hexahydromethylphthalic anhydride 25550-51-0	LD50	> 2.000 mg/kg	rat	EU Method B.1 tris (Acute Oral Toxicity)
Quartz (SiO ₂) "respirable particulates (reaches the alveoli)" (RCS) >=1% - <10% 14808-60-7	Acute toxicity estimate (ATE)	> 2.000 mg/kg		Expert judgement
2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)] bisoxirane 1675-54-3	LD50	> 2.000 mg/kg	rat	OECD Guideline 420 (Acute Oral Toxicity)
2,2'-((3,5',5,5'- tetramethyl-(1,1'- biphenyl)-4,4'-diyl)- bis(oxymethylene))-bis- oxirane 85954-11-6	LD50	3.563 mg/kg	rat	EU Method B.1 bis (Acute Oral Toxicity)
Bisphenol-F epichlorhydrin resin; MW<700 -----	LD50	> 5.000 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)
3,4-Epoxy cyclohexyl methyl-3,4-epoxy cyclohexyl carboxylate 2386-87-0	LD50	5.000 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
Methyltetrahydrophthalic anhydride 34090-76-1	LD50	> 2.000 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
hexahydromethylphthalic anhydride 25550-51-0	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
Quartz (SiO ₂) "respirable particulates (reaches the alveoli)" (RCS) >=1% - <10% 14808-60-7	Acute toxicity estimate (ATE)	> 2.000 mg/kg		Expert judgement
2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)] bisoxirane 1675-54-3	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
2,2'-((3,5',5,5'- tetramethyl-(1,1'- biphenyl)-4,4'-diyl)- bis(oxyethylene))-bis- oxirane 85954-11-6	LD50	> 2.000 mg/kg	rat	EU Method B.3 (Acute Toxicity (Dermal))
Bisphenol-F epichlorhydrin resin; MW<700 -----	LD50	> 2.000 mg/kg	rat	equivalent or similar to OECD Guideline 402 (Acute Dermal Toxicity)
3,4-Epoxy cyclohexyl methyl-3,4-epoxy cyclohexyl carboxylate 2386-87-0	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
Methyltetrahydrophthalic anhydride 34090-76-1	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)

Acute inhalative toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
3,4-Epoxy cyclohexyl methyl-3,4-epoxy cyclohexyl carboxylate 2386-87-0	LC50	> 5,19 mg/l	dust/mist	4 h	rat	OECD Guideline 436 (Acute Inhalation Toxicity: Acute Toxic Class (ATC) Method)

Skin corrosion/irritation:

Causes skin irritation.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
hexahydromethylphthalic anhydride 25550-51-0	moderately irritating	24 h	rabbit	other guideline:
2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)] bisoxirane 1675-54-3	irritating			Weight of evidence
2,2'-((3,5',5,5'- tetramethyl-(1,1'- biphenyl)-4,4'-diyl)- bis(oxymethylene))-bis- oxirane 85954-11-6	not irritating	4 h	rabbit	EU Method B.4 (Acute Toxicity: Dermal Irritation / Corrosion)
Bisphenol-F epichlorhydrin resin; MW<700 -----	irritating	4 h	rabbit	equivalent or similar to OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
3,4-Epoxy cyclohexyl methyl-3,4-epoxy cyclohexyl carboxylate 2386-87-0	not irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)] bisoxirane 1675-54-3	irritating			Weight of evidence
2,2'-((3,5',5,5'- tetramethyl-(1,1'- biphenyl)-4,4'-diyl)- bis(oxymethylene))-bis- oxirane 85954-11-6	slightly irritating	24 h	rabbit	EU Method B.5 (Acute Toxicity: Eye Irritation / Corrosion)
Bisphenol-F epichlorhydrin resin; MW<700 -----	not irritating		rabbit	equivalent or similar to OECD Guideline 405 (Acute Eye Irritation / Corrosion)
3,4-Epoxy cyclohexyl methyl-3,4-epoxy cyclohexyl carboxylate 2386-87-0	not irritating	9 d	rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
2,2'-((3,5',5,5'-tetramethyl-(1,1'-biphenyl)-4,4'-diyl)-bis(oxymethylene))-bis-oxirane 85954-11-6	not sensitising	Buehler test	guinea pig	EU Method B.6 (Skin Sensitisation)
Bisphenol-F epichlorhydrin resin; MW<700 -----	Sub-Category 1A (sensitising)	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
3,4-Epoxy cyclohexyl methyl-3,4-epoxy cyclohexyl carboxylate 2386-87-0	sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
hexahydromethylphthalic anhydride 25550-51-0	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
hexahydromethylphthalic anhydride 25550-51-0	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
hexahydromethylphthalic anhydride 25550-51-0	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)] bisoxirane 1675-54-3	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 472 (Genetic Toxicology: Escherichia coli, Reverse Mutation Assay)
2,2'-((3,5',5,5'- tetramethyl-(1,1'- biphenyl)-4,4'-diyl)- bis(oxymethylene))-bis- oxirane 85954-11-6	positive	bacterial gene mutation assay	with and without		not specified
2,2'-((3,5',5,5'- tetramethyl-(1,1'- biphenyl)-4,4'-diyl)- bis(oxymethylene))-bis- oxirane 85954-11-6	positive		with and without		not specified
2,2'-((3,5',5,5'- tetramethyl-(1,1'- biphenyl)-4,4'-diyl)- bis(oxymethylene))-bis- oxirane 85954-11-6	no data	in vitro mammalian chromosome aberration test	with and without		not specified
Bisphenol-F epichlorhydrin resin; MW<700 -----	positive	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
3,4-Epoxy cyclohexyl methyl-3,4-epoxy cyclohexyl carboxylate 2386-87-0	positive with metabolic activation	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
3,4-Epoxy cyclohexyl methyl-3,4-epoxy cyclohexyl carboxylate 2386-87-0	negative	mammalian cell gene mutation assay	with and without		equivalent or similar to OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
3,4-Epoxy cyclohexyl methyl-3,4-epoxy cyclohexyl carboxylate 2386-87-0	positive	mammalian cell gene mutation assay	with and without		OECD Guideline 490 (In Vitro Mammalian Cell Gene Mutation Tests Using the Thymidine Kinase Gene)
3,4-Epoxy cyclohexyl methyl-3,4-epoxy cyclohexyl carboxylate 2386-87-0	positive without metabolic activation	sister chromatid exchange assay in mammalian cells	with and without		equivalent or similar to OECD Guideline 479 (Genetic Toxicology: In Vitro Sister Chromatid Exchange Assay in Mammalian Cells)
3,4-Epoxy cyclohexyl methyl-3,4-epoxy cyclohexyl carboxylate 2386-87-0	ambiguous	DNA damage and repair assay, unscheduled DNA synthesis in mammalian cells in vitro	with and without		equivalent or similar to OECD Guideline 482 (Genetic Toxicology: DNA Damage and Repair, Unscheduled DNA Synthesis in Mammalian Cells)
Methyltetrahydrophthalic anhydride 34090-76-1	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)] bisoxirane	negative	oral: gavage		mouse	not specified

1675-54-3					
2,2'-((3,5',5,5'-tetramethyl-(1,1'-biphenyl)-4,4'-diyl)-bis(oxyethylene))-bis-oxirane 85954-11-6	positive	intraperitoneal		mouse	EU Method B.12 (Mutagenicity)
Bisphenol-F epichlorhydrin resin; MW<700 -----	negative	oral: gavage		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
Bisphenol-F epichlorhydrin resin; MW<700 -----	negative	oral: gavage		rat	OECD Guideline 486 (Unscheduled DNA Synthesis (UDS) Test with Mammalian Liver Cells in vivo)
3,4-Epoxy cyclohexyl methyl-3,4-epoxy cyclohexyl carboxylate 2386-87-0	negative	intraperitoneal		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
3,4-Epoxy cyclohexyl methyl-3,4-epoxy cyclohexyl carboxylate 2386-87-0	negative	oral: gavage		rat	OECD Guideline 486 (Unscheduled DNA Synthesis (UDS) Test with Mammalian Liver Cells in vivo)
3,4-Epoxy cyclohexyl methyl-3,4-epoxy cyclohexyl carboxylate 2386-87-0	positive	oral: gavage		mouse	OECD Guideline 488 (In Vivo Transgenic Cell Gene Mutation Assays)

Carcinogenicity

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane 1675-54-3	not carcinogenic	dermal	2 y daily	mouse	male	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane 1675-54-3	not carcinogenic	oral: gavage	2 y daily	rat	male/female	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
hexahydromethylphthalic anhydride 25550-51-0	NOAEL P 450 mg/kg	screening	oral: gavage	rat	OECD Guideline 421 (Reproduction / Developmental Toxicity Screening Test)
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane 1675-54-3	NOAEL P >= 50 mg/kg NOAEL F1 >= 750 mg/kg NOAEL F2 >= 750 mg/kg	Two generation study	oral: gavage	rat	OECD Guideline 416 (Two-Generation Reproduction Toxicity Study)
Bisphenol-F epichlorhydrin resin; MW<700 -----	NOAEL P > 750 mg/kg NOAEL F1 750 mg/kg NOAEL F2 750 mg/kg	two-generation study	oral: gavage	rat	OECD Guideline 416 (Two-Generation Reproduction Toxicity Study)

STOT-single exposure:

No data available.

STOT-repeated exposure:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
hexahydromethylphthalic anhydride 25550-51-0	NOAEL 450 mg/kg	oral: gavage	28 d once a day, 7 days a week	rat	OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity in Rodents)
2,2'-(1- methylethylidene)bis(4,1- phenyleneoxymethylene)] bisoxirane 1675-54-3	NOAEL 50 mg/kg	oral: gavage	14 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
Bisphenol-F epichlorhydrin resin; MW<700 -----	NOAEL 250 mg/kg	oral: gavage	13 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
3,4-Epoxy cyclohexyl methyl-3,4-epoxy cyclohexyl carboxylate 2386-87-0	NOAEL 5 mg/kg	oral: gavage	91 d daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)

Aspiration hazard:

No data available.

11.2 Information on other hazards

not applicable

SECTION 12: Ecological information**General ecological information:**

Do not empty into drains / surface water / ground water.

12.1. Toxicity**Toxicity (Fish):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
hexahydromethylphthalic anhydride 25550-51-0	LC50	500 mg/l	48 h	Oryzias latipes	OECD Guideline 203 (Fish, Acute Toxicity Test)
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	LC50	1,75 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
2,2'-((3,5',5,5'-tetramethyl-(1,1'-biphenyl)-4,4'-diyl)-bis(oxymethylene))-bis-oxirane 85954-11-6	LC50	> 0,1 mg/l	24 h	Oncorhynchus mykiss	EU Method C.1 (Acute Toxicity for Fish)
Bisphenol-F epichlorhydrin resin; MW<700 -----	LC50	5,7 mg/l	96 h	Leuciscus idus	OECD Guideline 203 (Fish, Acute Toxicity Test)
3,4-Epoxy cyclohexyl methyl- 3,4-epoxy cyclohexyl carboxylate 2386-87-0	LC50	24 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
Methyltetrahydrophthalic anhydride 34090-76-1	LC50	> 100 mg/l	96 h	Oryzias latipes	OECD Guideline 203 (Fish, Acute Toxicity Test)

Toxicity (aquatic invertebrates):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
hexahydromethylphthalic anhydride 25550-51-0	EC50	> 100 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	EC50	1,7 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
2,2'-((3,5',5,5'-tetramethyl-(1,1'-biphenyl)-4,4'-diyl)-bis(oxymethylene))-bis-oxirane 85954-11-6	EC50	> 0,15 mg/l	24 h	Daphnia magna	EU Method C.2 (Acute Toxicity for Daphnia)
Bisphenol-F epichlorhydrin resin; MW<700 -----	EC50	2,55 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
3,4-Epoxy cyclohexyl methyl- 3,4-epoxy cyclohexyl carboxylate 2386-87-0	EC50	40 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Methyltetrahydrophthalic anhydride	EC50	130 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute

34090-76-1					Immobilisation Test)
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Chronic toxicity (aquatic invertebrates):

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	NOEC	0,3 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
Bisphenol-F epichlorhydrin resin; MW<700 -----	NOEC	0,3 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
hexahydromethylphthalic anhydride 25550-51-0	EC50	135 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
hexahydromethylphthalic anhydride 25550-51-0	NOEC	32 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	EC50	> 11 mg/l	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	NOEC	4,2 mg/l	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
2,2'-((3,5',5,5'-tetramethyl-(1,1'-biphenyl)-4,4'-diyl)-bis(oxymethylene))-bisoxirane 85954-11-6	NOEC	> 0,15 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	EU Method C.3 (Algal Inhibition test)
2,2'-((3,5',5,5'-tetramethyl-(1,1'-biphenyl)-4,4'-diyl)-bis(oxymethylene))-bisoxirane 85954-11-6	EC50	> 0,15 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	EU Method C.3 (Algal Inhibition test)
Bisphenol-F epichlorhydrin resin; MW<700 -----	EC50	1,8 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
3,4-Epoxy cyclohexyl methyl-3,4-epoxy cyclohexyl carboxylate 2386-87-0	EC50	> 110 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
3,4-Epoxy cyclohexyl methyl-3,4-epoxy cyclohexyl carboxylate 2386-87-0	NOEC	30 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Methyltetrahydrophthalic anhydride 34090-76-1	EC50	79 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Methyltetrahydrophthalic anhydride 34090-76-1	NOEC	32 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity (microorganisms):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
hexahydromethylphthalic anhydride 25550-51-0	EC20	95,3 mg/l	3 h	activated sludge, domestic	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	IC50	> 100 mg/l	3 h	activated sludge, industrial	other guideline:
Bisphenol-F epichlorhydrin resin; MW<700 -----	IC50	> 100 mg/l	3 h	activated sludge, industrial	other guideline:
3,4-Epoxy cyclohexyl methyl-3,4-epoxy cyclohexyl carboxylate 2386-87-0	EC10	409 mg/l	3 h	activated sludge of a predominantly domestic sewage	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)

Methyltetrahydrophthalic anhydride 34090-76-1	EC 50	> 1.000 mg/l	3 h		ISO 8192 (Test for Inhibition of Oxygen Consumption by Activated Sludge)
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12.2. Persistence and degradability

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
hexahydromethylphthalic anhydride 25550-51-0	not readily biodegradable.	aerobic	2 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
2,2'-(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	not readily biodegradable.	aerobic	5 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
Bisphenol-F epichlorhydrin resin; MW<700 -----	not readily biodegradable.	aerobic	0 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
3,4-Epoxy cyclohexyl methyl-3,4-epoxy cyclohexyl carboxylate 2386-87-0	not readily biodegradable.	aerobic	71 %	28 d	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
Methyltetrahydrophthalic anhydride 34090-76-1	not readily biodegradable.	aerobic	0 %	28 d	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))

12.3. Bioaccumulative potential

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Bioconcentration factor (BCF)	Exposure time	Temperature	Species	Method
hexahydromethylphthalic anhydride 25550-51-0	11,12			calculated	QSAR (Quantitative Structure Activity Relationship)

12.4. Mobility in soil

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	LogPow	Temperature	Method
hexahydromethylphthalic anhydride 25550-51-0	2,59	25 °C	QSAR (Quantitative Structure Activity Relationship)
2,2'-(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	3,242	25 °C	EU Method A.8 (Partition Coefficient)
2,2'-((3,5',5,5'-tetramethyl-(1,1'-biphenyl)-4,4'-diyl)-bis(oxymethylene))-bis-oxirane 85954-11-6	2,9	20 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
Bisphenol-F epichlorhydrin resin; MW<700 -----	2,7 - 3,6		OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
3,4-Epoxy cyclohexyl methyl-3,4-epoxy cyclohexyl carboxylate 2386-87-0	1,34	20 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)

12.5. Results of PBT and vPvB assessment

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	PBT / vPvB
hexahydromethylphthalic anhydride 25550-51-0	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
2,2'-(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Bisphenol-F epichlorhydrin resin; MW<700 -----	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
3,4-Epoxy cyclohexyl methyl-3,4-epoxy cyclohexyl carboxylate 2386-87-0	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Endocrine disrupting properties

not applicable

12.7. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Do not empty into drains / surface water / ground water.

Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09* waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information

14.1. UN number or ID number

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.2. UN proper shipping name

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.3. Transport hazard class(es)

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.4. Packing group

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.5. Environmental hazards

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.6. Special precautions for user

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.7. Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation (EC) No 2024/590): Not applicable

Prior Informed Consent (PIC) (Regulation (EU) No 649/2012): Not applicable

Persistent organic pollutants (Regulation (EU) 2019/1021): Not applicable

VOC content < 3 %
(2010/75/EC)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H319 Causes serious eye irritation.
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H341 Suspected of causing genetic defects.
H351 Suspected of causing cancer.
H373 May cause damage to organs through prolonged or repeated exposure.
H411 Toxic to aquatic life with long lasting effects.
H412 Harmful to aquatic life with long lasting effects.

ED:	Substance identified as having endocrine disrupting properties
EU OEL:	Substance with a Union workplace exposure limit
EU EXPLD 1:	Substance listed in Annex I, Reg (EC) No. 2019/1148
EU EXPLD 2	Substance listed in Annex II, Reg (EC) No. 2019/1148
SVHC:	Substance of very high concern (REACH Candidate List)
PBT:	Substance fulfilling persistent, bioaccumulative and toxic criteria
PBT/vPvB:	Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very bioaccumulative criteria
vPvB:	Substance fulfilling very persistent and very bioaccumulative criteria

Further information:

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This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Dear Customer,

Henkel is committed to creating a sustainable future by promoting opportunities along the entire value chain. If you would like to contribute by switching from a paper to the electronic version of SDS, please contact the local Customer Service representative. We recommend to use a non-personal email address (e.g. SDS@your_company.com).

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.