

Safety Data Sheet

Section 1. Identification

Product name : ALPHA® OM-340 Solder Paste 96.5Sn/3.0Ag/0.5Cu 88.3-4-M18
Product code : 152843
Product type : Solid.
Date of issue/Date of revision : December 12 2024.

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Section 2. Hazard identification

Classification of the substance or mixture : Not classified.

GHS label elements

Signal word : No signal word.

Hazard statements : No known significant effects or critical hazards.

Precautionary statements

Prevention : When using do not eat, drink or smoke.

Response : Get medical attention if you feel unwell.

Storage : Keep container tightly closed in a cool, well-ventilated place.

Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.

Other hazards which do not result in classification : None known.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Ingredient name	%	CAS number
tin	80-100	7440-31-5
Glycol Ether	1-10	-
silver	1-10	7440-22-4
Proprietary rosin	1-10	-
Polyolefin	1-10	-
rosin	1-10	-

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.

Inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.

Skin contact : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.

Ingestion : Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : No known significant effects or critical hazards.

Inhalation : No known significant effects or critical hazards.

Skin contact : No known significant effects or critical hazards.

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Section 4. First aid measures

Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : No specific data.

Inhalation : No specific data.

Skin contact : No specific data.

Ingestion : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments : No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media : Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media : None known.

Specific hazards arising from the chemical : No specific fire or explosion hazard.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
metal oxide/oxides

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Continued on next page

Section 6. Accidental release measures

- Small spill** : Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8).
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

- Conditions for safe storage, including any incompatibilities** : Store between the following temperatures: 0 to 10°C (32 to 50°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
tin silver	ACGIH TLV (United States, 3/2017). TWA: 2 mg/m ³ , (as Sn) 8 hours. ACGIH TLV (United States, 3/2017). Notes: Substances for which the TLV is higher than the OSHA Permissible Exposure Limit (PEL) and/or the NIOSH Recommended Exposure Limit (REL). See CFR 58(124) :36338-33351, June 30, 1993, for revised OSHA PEL. TWA: 0.1 mg/m ³ 8 hours. Form: Dust and fumes

- Appropriate engineering controls** : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

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Section 8. Exposure controls/personal protection

- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

- Physical state** : Solid. [Paste.]
- Color** : Gray.
- Odor** : Acrid.
- Odor threshold** : Not available.
- pH** : Not available.
- Melting point/freezing point** : Not available.
- Boiling point, initial boiling point, and boiling range** : Not available.
- Flash point** : Closed cup: Not applicable.
- Evaporation rate** : Not available.
- Flammability** : Not available.
- Lower and upper explosion limit/flammability limit** : Not applicable.
- Vapor pressure** : Not available.
- Relative vapor density** : Not applicable.
- Relative density** : Not available.
- Solubility** : Not available.
- VOC** : 31 g/l
- Partition coefficient: n-octanol/water** : Not applicable.
- Auto-ignition temperature** : Not applicable.
- Decomposition temperature** : Not available.
- Viscosity** : Not applicable.
- Flow time (ISO 2431)** : Not available.
- Particle characteristics**
- Median particle size** : Not available.

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Section 9. Physical and chemical properties and safety characteristics

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: No specific data.
Incompatibility with various substances	: Reactive or incompatible with the following materials: oxidizing materials, acids and alkalis.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.
Other Hazardous decomposition products	: carbon oxides (CO, CO ₂), metal oxides, toxic. fumes
Hazardous polymerization	: Under normal conditions of storage and use, hazardous polymerization will not occur.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
tin	LD50 Oral	Rat	>2000 mg/kg	-
Glycol Ether	LD50 Oral	Rat - Female	2600 mg/kg	-
silver	LD Oral	Guinea pig	>5 g/kg	-
	LD Oral	Mouse	>10 g/kg	-
	LD50 Oral	Mouse	100 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
Proprietary rosin	LD50 Oral	Rat	>2000 mg/kg	-
Polyolefin	LD50 Oral	Rat	>2000 mg/kg	-
rosin	LD50 Dermal	Rabbit	>2.5 g/kg	-
	LD50 Oral	Mouse	>3 g/kg	-
	LD50 Oral	Rat	>4 g/kg	-

Irritation/Corrosion

Not available.

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

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Section 11. Toxicological information

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure : Dermal contact. Inhalation. Ingestion.

Potential acute health effects

- Eye contact : No known significant effects or critical hazards.
- Inhalation : No known significant effects or critical hazards.
- Skin contact : No known significant effects or critical hazards.
- Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact : No specific data.
- Inhalation : No specific data.
- Skin contact : No specific data.
- Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

- Potential immediate effects : Not available.
- Potential delayed effects : Not available.

Long term exposure

- Potential immediate effects : Not available.
- Potential delayed effects : Not available.

Potential chronic health effects

Not available.

- General : No known significant effects or critical hazards.
- Carcinogenicity : No known significant effects or critical hazards.
- Mutagenicity : No known significant effects or critical hazards.
- Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	43264.11 mg/kg
Dermal	189393.94 mg/kg

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Glycol Ether	EC50 315 mg/l	Algae	96 hours
	EC50 >100 mg/l	Daphnia	48 hours
	LC50 564 mg/l	Fish	96 hours
silver	Acute EC50 1.4 µg/l Marine water	Algae - Chroomonas sp.	4 days
	Acute EC50 0.0092 mg/l	Daphnia	48 hours
	Acute EC50 0.24 µg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 11 µg/l Fresh water	Crustaceans - Ceriodaphnia reticulata	48 hours
	Acute LC50 0.00213 mg/l	Fish	96 hours
	Acute LC50 0.00238 mg/l	Fish	96 hours
	Acute LC50 0.00276 mg/l	Fish	96 hours
	Acute LC50 0.00312 mg/l	Fish	96 hours
	Acute LC50 0.00342 mg/l	Fish	96 hours
	Chronic NOEC 5 mg/l Marine water	Algae - Glenodinium halli	72 hours
Polyolefin	Acute LC50 >100 mg/l	Fish	96 hours
rosin	LC50 60.3 mg/l	Fish	96 hours

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
Glycol Ether	1.896	-	low
silver	-	70	low
Proprietary rosin	6.04	-	high
rosin	3.42	-	low

Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class(es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.
Additional information	-	-	-

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 15. Regulatory information

China

SDS complies with the General Rules for Classification and Hazardous Communication of Chemicals GB-13690-2009, GB-30000 series, and GB/T 16438-2008.

List of Goods banned for Importing

None of the components are listed.

Drug Precursors Requiring an Import/Export License

None of the components are listed.

Inventory of Hazardous Chemicals

None of the components are listed.

List of Explosive Precursors

None of the components are listed.

List of Goods banned for Exporting

None of the components are listed.

List of Toxic Chemicals Severely Restricted for Importing & Exporting by China

None of the components are listed.

Catalogue and classification of drug precursor chemicals

None of the components are listed.

Inventory of Highly Toxic Articles

None of the components are listed.

Catalogue of Hazardous Chemicals of Priority Management

None of the components are listed.

Catalogue of Occupational Disease Hazard Factors - Dust

None of the components are listed.

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Section 15. Regulatory information

Catalogue of Occupational Disease Hazard Factors - Chemical Factors

None of the components are listed.

Other China Regulations

Catalogue of Hazardous Chemicals (2015)
Classification & code of dangerous goods (GB 6944-2012)
Production Safety Law of the People's Republic of China
Law of the People's Republic of China on Prevention and Control of Occupational Diseases
Environmental Protection Law of the People's Republic of China
Regulation on Work Safety Licenses
Classification of transportation packing type of dangerous goods GB/T 15098-2008
General rules for classification and hazardous communication of chemicals GB 13690-2009
List of Dangerous Goods GB12268-2012
Occupational Exposure Limits (OELs) for hazardous chemicals GBZ 2.1-2007
Hazardous Chemicals Safety Management Ordinance China (2013 revised)
Safety data sheet for chemical products: content & order of sections GB/T 16483-2008
Rules for classification and labelling of chemicals GB30000-2013
Guidance on the compilation of safety data sheet for chemical products GB/T 17519-2013

Japan

Fire Service Law

Class	Product name/Property	Hazard category	Precautionary statement	Designated quantity
Category II	Material that contains: Metal powder.	Not available.	Not available.	Not available.
Category IV	Material that contains: Class III petroleum	III	Flammable - Keep Fire Away	2000 L

ISHL

None of the components are listed.

Substances requiring labelling

Ingredient name	%	Status
Tin and its compounds	≥80 - ≤90	Listed
Silver and its compounds (water-soluble)	≤10	Listed

Chemicals requiring notification

Ingredient name	%	Status
Tin and its compounds	≥80 - ≤90	Listed
Silver and its compounds (water-soluble)	≤10	Listed
Copper and its compounds	≤10	Listed

Guideline for Preventing Health Hazard by chemical substances (Carcinogenicity)

None of the components are listed.

Mutagen

None of the components are listed.

Chemical Substances Control Law (CSCL)

None of the components are listed.

Poisonous and Deleterious Substances

None of the components are listed.

Pollutant Release and Transfer Registers (PRTR)

Section 15. Regulatory information

Ingredient name	%	Status
silver and its water-soluble compounds	≤10	Class 1

Republic of Korea

A. Regulation according to ISHA

ISHA article 117 : None of the components are listed.
(Harmful substances prohibited from manufacture)

ISHA article 118 : None of the components are listed.
(Harmful substances requiring permission)

Article 2 of Youth : Not applicable.
Protection Act on Substances Hazardous to Youth

Exposure Limits of Chemical Substances and Physical Factors

The following components have an OEL:

Tin
silver

ISHA Enforcement Regs : None of the components are listed.
Annex 19 (Exposure standards established for harmful factors)

ISHA Enforcement Regs : None of the components are listed.
Annex 21 (Harmful factors subject to Work Environment Measurement)

ISHA Enforcement Regs : None of the components are listed.
Annex 22 (Harmful Factors Subject to Special Health Check-up)

Standard of Industrial : None of the components are listed.
Safety and Health Annex 12 (Hazardous substances subject to control)

B. Regulation according to Chemicals Control Act

CCA Article 11 (TRI) : None of the components are listed.

Article 18 Prohibited (K- : None of the components are listed.
Reach Article 27)

Article 19 Subject to : None of the components are listed.
authorization (K-Reach Article 25)

Article 20 Toxic : Not applicable
Chemicals (K-Reach Article 20)

Ingredient name	CAS number	%
None of the components are listed.		

Section 15. Regulatory information

**Article 20 Restricted (K- : None of the components are listed.
Reach Article 27)**

CCA Article 39 (Accident Precaution Chemicals) :

Ingredient name	CAS number	%
None of the components are listed.		

**Existing Chemical Substances Subject to
Registration :**

Ingredient name	CAS number	%
None of the components are listed.		

**C. Dangerous Materials : Not available.
Safety Management Act**

**D. Wastes regulation : Dispose of contents and container in accordance with all local, regional, national
and international regulations.**

Malaysia

Poison Act, Poison List - Schedule 1

Not applicable.

Poison Act, Poison List - Schedule 3

Not applicable.

Singapore

Singapore - hazardous chemicals under government control

None.

Taiwan

SDS complies with the Regulation of Labeling and Hazard Communication of Hazardous Chemicals

TCCSCA List of toxic chemicals

Not applicable.

TCCSCA List of concerned chemicals

Not applicable.

**List of chemicals reputed to be a "threat of imminent
danger" : This product contains substances considered to be a "Threat of imminent danger":
tin, silver.**

OSHA Article 29 : None of the components are listed.

OSHA Article 30 : None of the components are listed.

Priority management chemicals, Article 2

Chemical substances possessing physical hazards or health hazards (Article 2.2 (II))

Ingredient name	Name on list	Concentration
Organic acid	Organic acid	≤1

**Regulation Governing Designation and Handling Permission of
Controlled Chemicals : Not applicable**

International regulations

Inventory list

Australia : Not determined.

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Section 15. Regulatory information

Canada	:  Not determined.
China	: Not determined.
Japan	: Not determined.
New Zealand	: Not determined.
Philippines	: Not determined.
Republic of Korea	: At least one component is not listed.
Taiwan	: All components are listed or exempted.
United States	: All components are listed or exempted.

Section 16. Other information

History

Date of issue/Date of revision	: 12/12/2024
Date of previous issue	: 7/28/2023
Version	: 3.05
Regulatory Affairs Department enthone.msds@macdermidenthone.com	

Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Intermediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available SGG = Segregation Group UN = United Nations
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Procedure used to derive the classification

Not classified.

References	: Not available.
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 Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.