

Safety Data Sheet

Section 1. Identification

Product name : EP256 Sn63Pb37 Solder Paste
Product code : EP256Alloy63
Product type : Solid.
Date of issue/Date of revision : February 23 2025.

Manufacturer - Supplier	Telephone no.:	Emergency phone:
Alpha Assembly Solutions Inc. Global Headquarters 140 Centennial Avenue Piscataway, NJ 08854	Toll Free: (800) 367-5460 Main Phone: (908) 791-3000	DOMESTIC NORTH AMERICA 202-464-2554
Macdermid Performance Solution Hong Kong Limited / Alpha Assembly Solutions 8/F., Paul Y. Centre, 51 Hung To Road, Kwun Tong, Kowloon, Hong Kong	852-31903100	852-31903100 INTERNATIONAL, CALL Carechem 24: +65 3158 1074
MacDermid Performance Solutions Japan K.K. 480-28 Higashitoyoda, Hiratsuka-shi, Kanagawa, Japan	81-463-53-3333	81-463-53-3333 INTERNATIONAL, CALL Carechem 24: +65 3158 1074
Assembly Solutions Korea Co., Ltd 111, Suwolam-gil, Seotan-myeon, Pyeongtaek -si, Gyeonggi-do, Korea	82-31-665-5093 (Ext 2)	82-31-665-5093 (Ext 5) INTERNATIONAL, CALL Carechem 24: +65 3158 1074
Alpha Assembly Solutions (Shanghai) Trading Co., Ltd. 2 floor, 5 Building, No.1151 Lianxi Road, Pudong New Area Shanghai 201204 P.R.China	86-21-63900600	86-532-83889090 INTERNATIONAL, CALL Carechem 24: +65 3158 1074
Alpha Assembly Solutions (Taiwan) Limited No.20, Lane 12, Sec.2, Nan-Shan Rd., Luzhu District, Taoyuan City, 33860 Taiwan	Tel: +886-3-3222721	Tel: +886-3-3222721 INTERNATIONAL, CALL Carechem 24: +65 3158 1074
MacDermid Alpha Electronics Solutions India Private Limited (formerly known as MacDermid Performance Solutions, Cookson India Private Limited) Developed Plot no 16, North Phase, SIDCO Industrial estate, Ambattur, Chennai - 600098, India	Tel: +91-44-6965-2630	Tel: +91-44-6965-2630 INTERNATIONAL, CALL Carechem 24: +65 3158 1074
Alpha Assembly Solutions 14 Tuas Avenue 10 Singapore 639138	65 68611977	65 68611977 INTERNATIONAL, CALL Carechem 24: +65 3158 1074
Alpha Assembly Solutions (Shenzhen) Co., Ltd. Tang Xia Yong Village, Songgang Town Baoan District, Shenzhen, Peoples Republic of China Postal Code: 518105	86 755 2705 1100	86 532 83889090 INTERNATIONAL, CALL Carechem 24: +65 3158 1074
MacDermid Alpha Electronics Solutions 14 Joo Koon Crescent Singapore 629014	65 6430 0700	65 6430 0700 INTERNATIONAL, CALL Carechem 24: +65 3158 1074
Active Components (NZ) Ltd (Distributor) 2/14 Canaveral Drive Rosedale (0632), Auckland New Zealand	Tel: +64 9 443 9500	National Poisons Centre Free Phone: 0800 764 766 (0800 POISON) INTERNATIONAL, CALL Carechem 24: +65 3158 1074
MacDermid Performance Solutions A Division of MacDermid Performance Solutions Singapore Pte. Ltd. 26 Tuas West Road Singapore 638382	65-6861 1773	65-6861 1773 INTERNATIONAL, CALL Carechem 24: +65 3158 1074

Section 2. Hazard identification

Classification of the substance or mixture : TOXIC TO REPRODUCTION - Category 1A
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1
AQUATIC HAZARD (ACUTE) - Category 1
AQUATIC HAZARD (LONG-TERM) - Category 1

GHS label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : May damage fertility or the unborn child.
Causes damage to organs through prolonged or repeated exposure. (nervous system, reproductive organs)
Very toxic to aquatic life with long lasting effects.

Precautionary statements

General : Keep out of reach of children. If medical advice is needed, have product container or label at hand.

Prevention : Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing, eye protection, face protection, or hearing protection. Avoid release to the environment. Do not breathe dust. Do not eat, drink or smoke when using this product. Wash thoroughly after handling.

Response : Collect spillage. IF exposed or concerned: Get medical advice or attention.

Storage : Store locked up.

Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.

Other hazards which do not result in classification : None known.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Ingredient name	%	CAS number
tin	50-60	7440-31-5
lead	30-40	7439-92-1
Rosin/Resin2	1-10	-
Glycol Ether	1-10	-
Aliphatic amide	0.1-1.0	-

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Check for and remove any contact lenses. Immediately flush eyes with running water for at least 30 minutes, keeping eyelids open. Get medical attention.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 15 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : No known significant effects or critical hazards.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : No specific data.
- Inhalation** : Adverse symptoms may include the following:
reduced fetal weight
increase in fetal deaths
skeletal malformations
- Skin contact** : Adverse symptoms may include the following:
reduced fetal weight
increase in fetal deaths
skeletal malformations
- Ingestion** : Adverse symptoms may include the following:
reduced fetal weight
increase in fetal deaths
skeletal malformations

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that mists are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Continued on next page

Section 4. First aid measures

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media : Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media : None known.

Specific hazards arising from the chemical : This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
metal oxide/oxides

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

Methods and materials for containment and cleaning up

Small spill : Move containers from spill area. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Dispose of via a licensed waste disposal contractor.

Large spill : Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8). Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Avoid release to the environment. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
tin	ACGIH TLV (United States, 3/2017). TWA: 2 mg/m ³ , (as Sn) 8 hours.
lead	ACGIH TLV (United States, 3/2017). Notes: as Pb TWA: 0.05 mg/m ³ , (as Pb) 8 hours.

Appropriate engineering controls : If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

Skin protection

Section 8. Exposure controls/personal protection

- | | | |
|-------------------------------|---|--|
| Hand protection | : | Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. |
| Body protection | : | Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. |
| Other skin protection | : | Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. |
| Respiratory protection | : | Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. |

Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

- | | | |
|--|---|-----------------------------|
| Physical state | : | Solid. [Paste.] |
| Color | : | Silver. Gray. |
| Odor | : | Characteristic. |
| Odor threshold | : | Not available. |
| pH | : | Not available. |
| Melting point/freezing point | : | Not available. |
| Boiling point, initial boiling point, and boiling range | : | 274°C (525.2°F) |
| Flash point | : | Closed cup: 124°C (255.2°F) |
| Evaporation rate | : | Not available. |
| Flammability | : | Not available. |
| Lower and upper explosion limit/flammability limit | : | Not applicable. |
| Vapor pressure | : | Not available. |
| Relative vapor density | : | Not applicable. |
| Relative density | : | Not available. |
| Solubility | : | Not available. |
| Miscible with water | : | No. |
| VOC | : | 2.7 g/l |
| Partition coefficient: n-octanol/water | : | Not applicable. |
| Auto-ignition temperature | : | Not applicable. |
| Decomposition temperature | : | Not available. |
| Viscosity | : | Not applicable. |
| Flow time (ISO 2431) | : | Not available. |
| Particle characteristics | | |
| Median particle size | : | Not available. |

Continued on next page

Section 9. Physical and chemical properties and safety characteristics

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: No specific data.
Incompatibility with various substances	: Reactive or incompatible with the following materials: oxidizing materials, acids and alkalis.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.
Hazardous polymerization	: Under normal conditions of storage and use, hazardous polymerization will not occur.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
tin	LD50 Oral	Rat	>2000 mg/kg	-
lead	LD50 Oral	Rat	>5000 mg/kg	-
Rosin/Resin2	LC50 Inhalation Dusts and mists	Rat	0.585 mg/l	6 hours
	LD50 Dermal	Rabbit	>2500 mg/kg	-
	LD50 Oral	Mouse	>4000 mg/kg	-
	LD50 Oral	Rat	>4000 mg/kg	-
Glycol Ether	LD50 Oral	Rat - Female	2600 mg/kg	-
Aliphatic amide	LD50 Dermal	Rabbit	8 g/kg	-
	LD50 Dermal	Rat	8000 mg/kg	-
	LD50 Oral	Rat	3914 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Aliphatic amide	Eyes - Moderate irritant	Rabbit	-	100 mg	-

Sensitization

Not available.

Mutagenicity

Product/ingredient name	Test	Experiment	Result
lead	-	Subject: Mammalian-Animal	Equivocal

Carcinogenicity

Not available.

Reproductive toxicity

Section 11. Toxicological information

Product/ingredient name	Maternal toxicity	Fertility	Development toxin	Species	Dose	Exposure
lead	-	-	Equivocal	Rat - Female	Oral: 520 mg/kg	-
	-	-	Equivocal	Rat - Female	Inhalation: 3 mg/m ³	24 hours per day
	Equivocal	-	-	Mouse - Female	Oral: 300 mg/kg	-
	-	Equivocal	-	Mouse	Oral: 4099.2 mg/kg	-
Aliphatic amide	-	-	Equivocal	Rat	Oral: 9700 mg/kg	-

Teratogenicity

Product/ingredient name	Result	Species	Dose	Exposure
lead	Equivocal - Oral	Mammal - species unspecified	2118 mg/kg	-
	Equivocal - Inhalation	Rat	10 mg/m ³	24 hours per day

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Aliphatic amide	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
lead	Category 1	-	nervous system, reproductive organs

Aspiration hazard

Not available.

Information on the likely routes of exposure : Dermal contact. Inhalation. Ingestion.

Potential acute health effects

Eye contact : No known significant effects or critical hazards.
Inhalation : No known significant effects or critical hazards.
Skin contact : No known significant effects or critical hazards.
Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : No specific data.
Inhalation : Adverse symptoms may include the following:
reduced fetal weight
increase in fetal deaths
skeletal malformations
Skin contact : Adverse symptoms may include the following:
reduced fetal weight
increase in fetal deaths
skeletal malformations

Continued on next page

Section 11. Toxicological information

Ingestion : Adverse symptoms may include the following:
reduced fetal weight
increase in fetal deaths
skeletal malformations

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

General : Causes damage to organs through prolonged or repeated exposure.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : May damage fertility or the unborn child.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	30879.96 mg/kg
Dermal	31537.65 mg/kg

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
lead	Acute EC50 105 ppb Marine water	Algae - Chaetoceros sp. - Exponential growth phase	72 hours
	Acute EC50 0.489 mg/l Marine water	Algae - Ulva pertusa	96 hours
	Acute EC50 8000 µg/l Fresh water	Aquatic plants - Lemna minor	4 days
	Acute LC50 530 µg/l Fresh water	Crustaceans - Ceriodaphnia reticulata	48 hours
	Acute LC50 4400 µg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 0.44 ppm Fresh water	Fish - Cyprinus carpio - Juvenile (Fledgling, Hatchling, Weanling)	96 hours
Glycol Ether	Chronic NOEC 0.25 mg/l Marine water	Algae - Ulva pertusa	96 hours
	Chronic NOEC 0.03 µg/l Fresh water	Fish - Cyprinus carpio	4 weeks
	EC50 315 mg/l	Algae	96 hours
	EC50 >100 mg/l	Daphnia	48 hours
Aliphatic amide	LC50 564 mg/l	Fish	96 hours
	Acute LC50 1.23 ppm Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 832 ppm Fresh water	Fish - Lepomis macrochirus	96 hours

Persistence and degradability

Not available.

Continued on next page

Section 12. Ecological information

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
Glycol Ether	1.896	-	low
Aliphatic amide	-0.46	-	low

Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class(es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.
Additional information	-	-	-

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 15. Regulatory information

[China](#)

SDS complies with the General Rules for Classification and Hazardous Communication of Chemicals GB-13690-2009, GB-30000 series, and GB/T 16438-2008.

[List of Goods banned for Importing](#)

None of the components are listed.

[Drug Precursors Requiring an Import/Export License](#)

None of the components are listed.

[Inventory of Hazardous Chemicals](#)

None of the components are listed.

[List of Explosive Precursors](#)

None of the components are listed.

[List of Goods banned for Exporting](#)

None of the components are listed.

[List of Toxic Chemicals Severely Restricted for Importing & Exporting by China](#)

None of the components are listed.

[Catalogue and classification of drug precursor chemicals](#)

None of the components are listed.

[Inventory of Highly Toxic Articles](#)

Ingredient name	Status
Lead fume / dust	Listed

[Catalogue of Hazardous Chemicals of Priority Management](#)

None of the components are listed.

[Catalogue of Occupational Disease Hazard Factors - Dust](#)

None of the components are listed.

[Catalogue of Occupational Disease Hazard Factors - Chemical Factors](#)

None of the components are listed.

[Other China Regulations](#)

Catalogue of Hazardous Chemicals (2015)
Classification & code of dangerous goods (GB 6944-2012)
Production Safety Law of the People's Republic of China
Law of the People's Republic of China on Prevention and Control of Occupational Diseases
Environmental Protection Law of the People's Republic of China
Regulation on Work Safety Licenses
Classification of transportation packing type of dangerous goods GB/T 15098-2008
General rules for classification and hazardous communication of chemicals GB 13690-2009
List of Dangerous Goods GB12268-2012
Occupational Exposure Limits (OELs) for hazardous chemicals GBZ 2.1-2007
Hazardous Chemicals Safety Management Ordinance China (2013 revised)
Safety data sheet for chemical products: content & order of sections GB/T 16483-2008
Rules for classification and labelling of chemicals GB30000-2013
Guidance on the compilation of safety data sheet for chemical products GB/T 17519-2013

[Japan](#)

[Fire Service Law](#)

Section 15. Regulatory information

Class	Product name/Property	Hazard category	Precautionary statement	Designated quantity
Category IV	Material that contains: Class I petroleum (Water soluble)	II	Flammable - Keep Fire Away	400 L
	Material that contains: Class III petroleum	III	Flammable - Keep Fire Away	2000 L
	Material that contains: Class III petroleum (Water soluble)	III	Flammable - Keep Fire Away	4000 L
	Material that contains: Class IV petroleum	III	Flammable - Keep Fire Away	6000 L
	Material that contains: special inflammable materials	I	Flammable - Keep Fire Away	50 L

ISHL

Ordinance on the prevention of the hazard due to specified chemical substances

None of the components are listed.

Special Organic Solvents, etc. : Not applicable.

Substances requiring labelling

Ingredient name	%	Status
Tin and its compounds	≥50 - ≤60	Listed
Lead and its inorganic compounds	≥30 - ≤40	Listed

Chemicals requiring notification

Ingredient name	%	Status
Tin and its compounds	≥50 - ≤60	Listed
Lead and its inorganic compounds	≥30 - ≤40	Listed
Aliphatic amide	≤10	Listed

Guideline for Preventing Health Hazard by chemical substances (Carcinogenicity)

None of the components are listed.

Mutagen

None of the components are listed.

Lead regulation : Listed

Chemical Substances Control Law (CSCL)

None of the components are listed.

Poisonous and Deleterious Substances

Ingredient name	%	Status
Ethylene oxide and preparations containing it	≤10	Deleterious

Pollutant Release and Transfer Registers (PRTR)

None of the components are listed.

JSOH Carcinogen : Group 2B

List of Specially Controlled Industrial Waste : Listed

Republic of Korea

A. Regulation according to ISHA

Continued on next page

Section 15. Regulatory information

ISHA article 117 : None of the components are listed.
(Harmful substances prohibited from manufacture)

ISHA article 118 : None of the components are listed.
(Harmful substances requiring permission)

Article 2 of Youth : Not applicable.
Protection Act on Substances Hazardous to Youth

Exposure Limits of Chemical Substances and Physical Factors

The following components have an OEL:
Tin
Inorganic lead compounds

ISHA Enforcement Regs : None of the components are listed.
Annex 19 (Exposure standards established for harmful factors)

ISHA Enforcement Regs : None of the components are listed.
Annex 21 (Harmful factors subject to Work Environment Measurement)

ISHA Enforcement Regs : None of the components are listed.
Annex 22 (Harmful Factors Subject to Special Health Check-up)

Standard of Industrial : None of the components are listed.
Safety and Health Annex 12 (Hazardous substances subject to control)

B. Regulation according to Chemicals Control Act

CCA Article 11 (TRI) : None of the components are listed.

Article 18 Prohibited (K- : None of the components are listed.
Reach Article 27)

Article 19 Subject to : None of the components are listed.
authorization (K-Reach Article 25)

Article 20 Toxic : Not applicable
Chemicals (K-Reach Article 20)

Ingredient name	CAS number	%
None of the components are listed.		

Article 20 Restricted (K- : None of the components are listed.
Reach Article 27)

CCA Article 39 (Accident Precaution Chemicals) :

Ingredient name	CAS number	%
None of the components are listed.		

Section 15. Regulatory information

Existing Chemical Substances Subject to Registration :

Ingredient name	CAS number	%
lead	7439-92-1	30-40

C. Dangerous Materials Safety Management Act : Not available.

D. Wastes regulation : Dispose of contents and container in accordance with all local, regional, national and international regulations.

Malaysia

Poison Act, Poison List - Schedule 1

Not applicable.

Poison Act, Poison List - Schedule 3

Not applicable.

Singapore

Singapore - hazardous chemicals under government control

Ingredient name	Status
Lead and its compounds in controlled EEE	Listed

Taiwan

SDS complies with the Regulation of Labeling and Hazard Communication of Hazardous Chemicals

TCCSCA List of toxic chemicals

Not applicable.

TCCSCA List of concerned chemicals

Not applicable.

OSHA Enforcement Rules Article 28 : This product contains substances "Specially hazardous to health": lead , 1,4-dioxane.

List of chemicals reputed to be a "threat of imminent danger" : This product contains substances considered to be a "Threat of imminent danger": tin, lead .

OSHA Article 29 : Employers shall not employ persons under the age of 18 to perform any potentially dangerous or harmful work involving this product. (OSHA Art. 29 par 3)

OSHA Article 30 : Employers shall not employ a pregnant female laborer to perform any potentially dangerous or harmful work involving this product. (OSHA Art. 30 first part, par 5)

Employers shall not employ female laborers who are still within their first postpartum year to perform potentially dangerous and hazardous work involving this product. (OSHA Art. 30 second part, par 2)

Regulation Governing Designation and Handling Permission of Controlled Chemicals : Not applicable

International regulations

Inventory list

Australia : Not determined.

Canada : At least one component is not listed in DSL but all such components are listed in NDSL.

China : All components are listed or exempted.

Continued on next page

Section 15. Regulatory information

Japan	: Not determined.
New Zealand	: Not determined.
Philippines	: Not determined.
Republic of Korea	: Not determined.
Taiwan	: All components are listed or exempted.
United States	: All components are listed or exempted.

Section 16. Other information

History

Date of issue/Date of revision	: 2/23/2025
Date of previous issue	: No previous validation
Version	: 1
Regulatory Affairs Department enthone.msds@macdermidenthone.com	

Key to abbreviations

: ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
N/A = Not available
SGG = Segregation Group
UN = United Nations

Procedure used to derive the classification

Classification	Justification
TOXIC TO REPRODUCTION - Category 1A	Calculation method
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1	Calculation method
AQUATIC HAZARD (ACUTE) - Category 1	Calculation method
AQUATIC HAZARD (LONG-TERM) - Category 1	Calculation method

References : Not available.

Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.
Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.